multiple heavy duty pipe roller support

standard construction

Equipment support from heavy ga. Galvanized steel, continuous welded corner seams, 2 x 4 treated wood nailer, heavy ga. Galvanized steel counter-flashing with galvanized steel channel track attached. Roller assembly consists of galvanized steel channel track, galvanized steel fittings, washers and nuts and painted cast iron roller. Assembly permits both vertical and horizontal adjustment according to the chart below.

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**pipe size** | **rac #** | **a** | **c** | **d**
---|---|---|---|---
1" - 1 1/2" | rac-150 | 6" | 4 1/4" | 13"
2" - 3 1/2" | rac-350 | 7" | 5 1/4" | 9 1/2"
4" - 6" | rac-600 | 9" | 7 1/4" | 7 1/2"
8" - 10" | rac-1000 | 13 3/4" | 11 7/8" | 2"
12" | rac-1200 | 15 3/4" | 13 7/8" | 4 1/2"
14" | rac-1400 | 17 3/4" | 15 7/8" | 3 1/4"
16" | rac-1600 | 19 3/4" | 17 7/8" | 6 1/4"
18" | rac-1800 | 21 3/4" | 19 7/8" | 4 1/4"
20" | rac-2000 | 23 3/4" | 21 7/8" | 2"

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**NOTES:**
1. standard support height: mprs-1 = 8"
mprs-2 = 12"
mprs-5 = 9 1/2" (**R = 1 1/2")
2. rac = roller assembly complete

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**pipe roller support requirements**

<table>
<thead>
<tr>
<th>quantity</th>
<th>mprs style</th>
<th>pipe 1 rac #</th>
<th>pipe 2 rac #</th>
<th>support length</th>
<th>nailer support width</th>
<th>support height <strong>(see note 1)</strong></th>
<th><strong>Raised cant height</strong></th>
<th># of pipes per rail</th>
<th>tag</th>
</tr>
</thead>
</table>

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**IMPORTANT:** All fasteners must be torqued to 40 ft./lbs.